

TOSHIBA

AIR CONDITIONER (SPLIT TYPE) Installation Manual

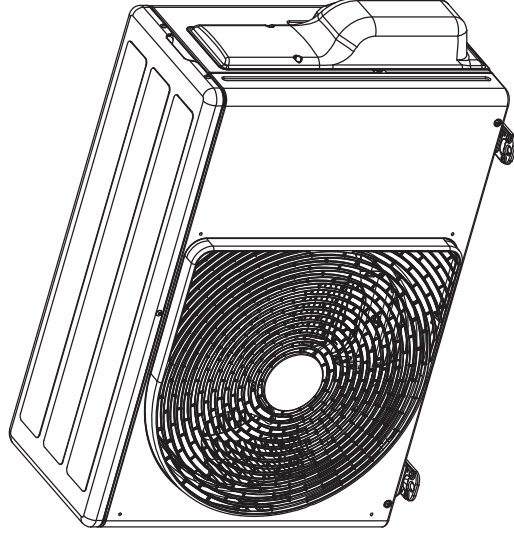
**HFC
R32**

Outdoor Unit

For commercial use

Model name:

RAV-GM303ATP-E
RAV-GM303ATJP-E



Scan QR CODE to access installation and owner's manual on website.
<https://www.toshiba-carrier.co.th/manuals/default.aspx>

Manual are available in AR/BG/CS/DA/DE/EL/EN/ES/ET/FI/FR/
HR/HU/IT/LV/NL/NO/PL/PT/RO/RU/SK/SL/SV/TR.

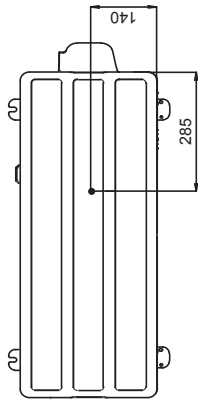


Original instruction

Please read this Installation Manual carefully before installing the Air Conditioner.

- This Manual describes the installation method of the outdoor unit.
- For installation of the outdoor unit, follow the Installation Manual attached to the outdoor unit.

■ Center of gravity (Unit: mm)



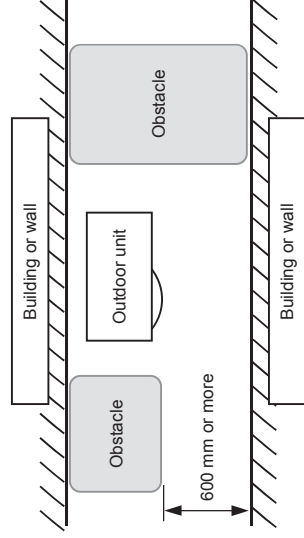
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⚠ CAUTION

Cautions for outdoor unit installation space

- In the event that the outdoor unit is installed in a small space and refrigerant leaks, accumulation of highly concentrated refrigerant may cause a fire hazard. Therefore, be sure to follow the installation space instructions in the Installation Manual, and provide open space on at least one of the four outdoor unit sides.
- In particular, when both the discharge and intake sides face walls and obstacles are also placed on both sides of the outdoor unit, take steps to provide space wide enough for a person to pass (600 mm or more) on one side to prevent leaked refrigerant from accumulating.



To disconnect the appliance from main power supply

- This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

Do not wash air conditioners with pressure washers

- Electric leaks may cause electric shocks or fires.

1 Accessory parts

Part name	Qty	Shape	Usage
Installation Manual	1	Booklet	Hand this directly to the customer.
Drain nipple	1		
Waterproof rubber cap	2		
Safety Manual	1		For hand over directly to the customer

2 Installation of R32 refrigerant air conditioner



R32 refrigerant air conditioner installation

- **This air conditioner adopts the HFC refrigerant (R32) which does not destroy ozone layer.** Therefore, during installation work, make sure that water, dust, former refrigerant, or refrigerant oil does not enter the R32 refrigerant air conditioner cycle. To prevent mixing of refrigerant or refrigerant oil, the sizes of connecting sections of charge port on the main unit and installation tools are different from those of the conventional refrigerant units.
- Accordingly, special tools are required for the R32 or R410A refrigerant units. For connecting pipes, use new and clean piping materials with high pressure fittings made for the R32 or R410A only, so that water and/or dust does not enter.
- **When using existing piping, refer to "13 Appendix".**

Required Tools/Equipment and Precautions for use

Prepare the tools and equipment listed in the following table before starting the installation work.
Newly prepared tools and equipment must be used exclusively.

Legend

△ : Conventional tools (R32 or R410A)

◎ : Prepared newly (Use for R32 only)

Tools / equipment	Use	How to use tools / equipment
Gauge manifold	Vacuuming / charging refrigerant and operation check	△ Conventional tools (R410A)
Charging hose		△ Conventional tools (R410A)
Charging cylinder	Can not be used	Unusable (Use the electronic refrigerant charging scale)
Gas leak detector	Charging refrigerant	△ Conventional tools (R32 or R410A)
Vacuum pump	Vacuum drying	△ Conventional tools (R32 or R410A) Usable if the backflow prevention adapter is installed.
Vacuum pump with backflow prevention function	Vacuum drying	△ Conventional tools (R32 or R410A)
Flare tool	Flare machining of pipes	△ Conventional tools (R410A)

Tools / equipment	Use	How to use tools / equipment
Bender	Bending pipes	△ Conventional tools (R410A)
Refrigerant recovery equipment	Refrigerant recovery	△ Conventional tools (R32 or R410A)
Torque wrench	Tightening flare nuts	△ Conventional tools (R410A)
Pipe cutter	Cutting pipes	△ Conventional tools (R410A)
Refrigerant cylinder	Charging refrigerant	◎ Prepared newly (Use for R32 only)
Welding machine and nitrogen cylinder	Welding pipes	△ Conventional tools (R410A)
Electronic refrigerant charging scale	Charging refrigerant	△ Conventional tools (R32 or R410A)

Refrigerant piping

R32 refrigerant



- Incomplete flaring may cause refrigerant gas leakage.
- Do not re-use flares. Use new flares to prevent refrigerant gas leakage.
- Use flare nuts that are included with the unit. Using different flare nuts may cause refrigerant gas leakage.

Use the following item for the refrigerant piping.

Material : Seamless phosphorous deoxidized copper pipe.

Ø6.35, Ø9.52, Ø12.7 Wall thickness 0.8 mm or more

Ø15.88 Wall thickness 1.0 mm or more

REQUIREMENT

When the refrigerant pipe is long, provide support brackets at intervals of 2.5 to 3 m to clamp the refrigerant pipe.
Otherwise, abnormal sound may be generated.

3 Installation conditions

■ Before installation

Be sure to prepare to the following items before installation.

Length of refrigerant pipe

<GM30>

Model	Length of refrigerant pipe connected to indoor / outdoor unit	Item
GM30	2 to 20 m	Addition of refrigerant at the local site in unnecessary for refrigerant pipe length up to 15 m. If the refrigerant pipe length exceeds 15 m, Add refrigerant in the amount given in "Charging additional refrigerant"

- * Caution during addition of refrigerant.
Charge the refrigerant accurately. Overcharging may cause serious trouble with the compressor.
- Do not connect a refrigerant pipe that is shorter than 2 m.
These may cause a malfunction of the compressor or other devices.

Airtight test

1. Before starting an airtight test, further tighten the spindle valves on the gas and liquid sides.
2. Pressurize the pipe with nitrogen gas charged from the service port to the design pressure (4.15 MPa) to conduct an airtight test.
3. Check for gas leaks using a leak tester for the HFC refrigerant.
4. After the airtight test is completed, evacuate the nitrogen gas.

Air purge

- To purge air, use a vacuum pump.
- Do not use refrigerant charged in the outdoor unit to purge air. (The air purge refrigerant is not contained in the outdoor unit.)

Electrical wiring

- Be sure to fix the power wires and system interconnection wires with clamps so that they do not come into contact with the cabinet, etc.

Earthing

⚠ WARNING

Make sure that proper earthing is provided.
Improper earthing may cause an electric shock.
For details on how to check earthing, contact the dealer who installed the air conditioner or a professional installation company.

- Proper earthing can prevent charging of electricity on the outdoor unit surface due to the presence of a high frequency in the frequency converter (inverter) of the outdoor unit, as well as prevent electric shock.
If the outdoor unit is not properly earthed, you may be exposed to an electric shock.
- **Be sure to connect the earth wire. (grounding work)**
Incomplete grounding can cause an electric shock.
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone wires.

Test run

Turn on the leakage breaker at least 12 hours before starting a test run to protect the compressor during startup.

⚠ CAUTION

Incorrect installation work may result in a malfunction or complaints from customers.

■ Installation location

⚠ WARNING

Install the outdoor unit properly in a location that is durable enough to support the weight of the outdoor unit.

Insufficient durability may cause the outdoor unit to fall, which may result in injury.
Pay special attention when installing the unit onto a wall surface.

⚠ CAUTION

Do not install the outdoor unit in a location that is subject to combustible gas leaks.
Accumulation of combustible gas around the outdoor unit may cause a fire.

Install the outdoor unit in a location that meets the following conditions after the customer's consent is obtained.

- A well-ventilated location free from obstacles near the air intakes and air discharge.
- A location that is not exposed to rain or direct sunlight
- A location that does not increase the operating noise or vibration of the outdoor unit.
- A location that does not produce any drainage problems from discharged water.

Do not install the outdoor unit in the following locations.

- A location with a saline atmosphere (coastal area) or one that is full of sulfide gas (hot-spring area) (Special maintenance is required).
- A location subject to oil, vapor, oily smoke, or corrosive gases.
- A location in which organic solvent is used.
- Places where iron or other metal dust is present. If iron or other metal dust adheres to or collects on the interior of the air conditioner, it may spontaneously combust and start a fire.
- A location where high-frequency equipment (including inverter equipment, private power generator, medical equipment, and communication equipment) is used (Installation in such a location may cause malfunction of the air conditioner, abnormal control or problems due to noise from such equipment).
- A location in which the discharged air of the outdoor unit blows against the window of a neighboring house.
- A location where the operating noise of the outdoor unit is transmitted.
- When the outdoor unit is installed in an elevated position, be sure to secure its feet.
- A location in which drain water poses any problems.

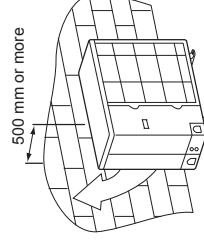
⚠ CAUTION

- 1 Install the outdoor unit in a location where the discharge air is not blocked.

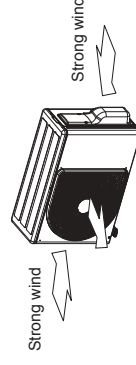
- 2 When an outdoor unit is installed in a location that is always exposed to strong winds like a coast or on the high stories of a building, secure normal fan operation by using a duct or wind shield.

- 3 When installing the outdoor unit in a location that is constantly exposed to strong winds such as on the upper stairs or rooftop of a building, apply the windproofing measures referred to in the following examples.

- 1) Install the unit so that its discharge port faces the wall of the building.
Keep a distance 500 mm or more between the unit and wall surface.



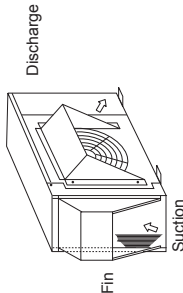
- 2) Consider the wind direction during the operational season of the air conditioner, and install the unit so that the discharge port is set at a right angle relative to the wind direction.



- When using an air conditioner under low outside temperature conditions (Outside temp: -5°C or lower) in COOL mode, prepare a duct or wind shield so that it is not affected by the wind.

<Example>

Suction hood (Side)
Discharge hood

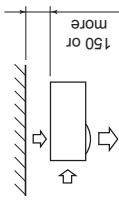


■ Necessary space for installation (Unit: mm)

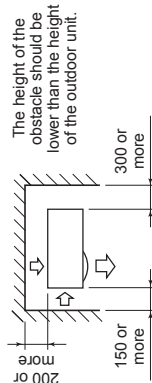
Obstacle at rear side

Upper side is free

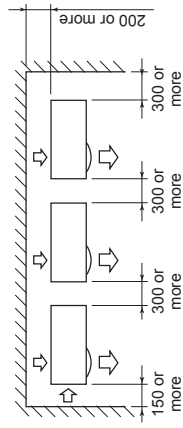
1. Single unit installation



2. Obstacles on both right and left sides

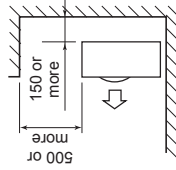


3. Serial installation of two or more units



The height of the obstacle should be lower than the height of the outdoor unit.

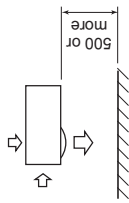
Obstacle also above unit



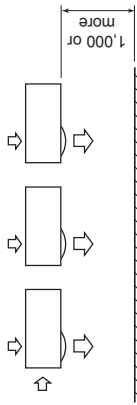
Obstacle in front

Above unit is free

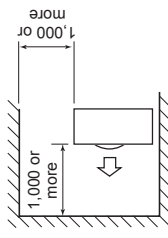
1. Single unit installation



2. Serial installation of two or more units



Obstacle also at the above unit

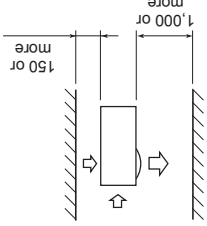


Obstacles in both front and rear of unit

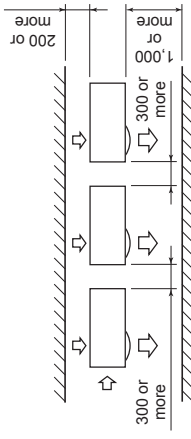
Open above and to the right and left of the unit.
The height of an obstacle in both the front and rear of the unit, should be lower than the height of the outdoor unit.

Standard installation

1. Single unit installation



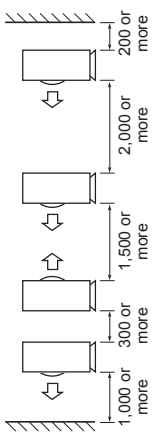
2. Serial installation of two or more units



Serial installation in front and rear

Open above and to the right and left of the unit.
The height of an obstacle in both the front and rear of the unit, should be lower than the height of the outdoor unit.

Standard installation

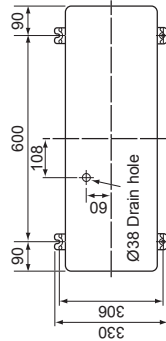


■ Installation of outdoor unit

- Before installation, check the strength and horizontalness of the base so that abnormal sounds do not emanate.
- According to the following base diagram, fix the base firmly with the anchor bolts.

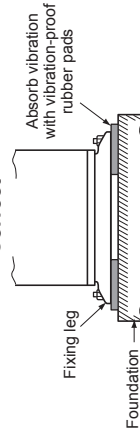
(Anchor bolt, nut: M10 × 4 pairs)

(Unit : mm)

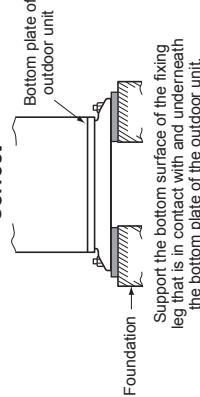


- As shown in the figure below, install the foundation and vibration-proof rubber pads to directly support the bottom surface of the fixing leg that is in contact with and underneath the bottom plate of the outdoor unit.
- When installing the foundation for an outdoor unit with downward piping, consider the piping work.

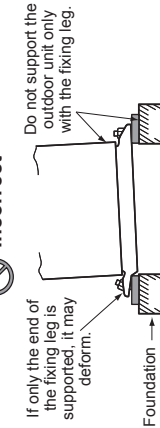
Correct



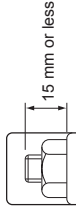
Correct



Incorrect



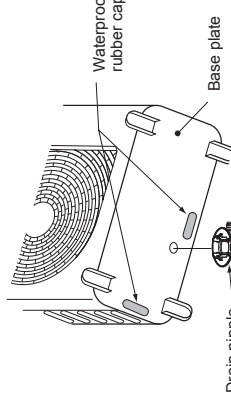
Set the out margin of the anchor bolt to 15 mm or less.



- When water is to be drained through the drain hose, attach the following drain nipple and waterproof rubber cap, and use the drain hose (Inner dia.: 16 mm) sold on the market. Also seal the screws securely with silicone material, etc., to prevent water from leaking. Some conditions may cause dewing or dripping of water.
- When collectively draining discharged water completely, use a drain pan.



Drain nipple
Waterproof rubber cap
(2 pcs.)



■ For reference

If a heating operation is to be continuously performed for a long time under the condition that the outdoor temperature is 0°C or lower, draining defrosted water may be difficult due to the bottom plate freezing, resulting in trouble with the cabinet or fan. It is recommended to procure an anti-freeze heater locally in order to safely install the air conditioner. For details, contact the dealer.

4 Refrigerant piping

■ Optional installation parts (Locally procured)

	Parts name	Qty
A	Refrigerant piping Liquid side: Ø6.4 mm Gas side: Ø9.5, Ø12.7 mm	One each
B	Pipe insulating material (polyethylene foam, 6 mm thick)	1
C	Putty, PVC tape	One each

■ Refrigerant piping connection

⚠ CAUTION

IMPORTANT 4 POINTS FOR PIPING WORK

- Reusable mechanical connectors and flared joints are not allowed indoors. When mechanical connectors are reused indoors, sealing parts shall be renewed.
When flared joints are reused indoors, the flare part shall be refabricated.
- Tight connection (between pipes and unit)
- Evacuate the air in the connecting pipes by using VACUUM PUMP.
- Check the gas leakage. (Connected points)

Piping connection

RAV-	Liquid side		Gas side	
	Outer diameter	Thickness	Outer diameter	Thickness
GM30	Ø6.4	0.8	Ø9.5	0.8

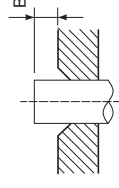
(Unit: mm)

Flaring

- Cut the pipe with a pipe cutter.
Be sure to remove burrs that may cause a gas leak.
- Insert a flare nut into the pipe, and then flare the pipe.
Use the flare nuts supplied with the air conditioner or those for R32.
Insert a flare nut into the pipe, and flare the pipe.
Use the flare nuts supplied with the air conditioner or flare nuts for R32 or R410A.

However, the conventional tools can be used by adjusting the projection margin of the copper pipe.

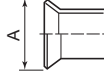
Projection margin in flaring: **B** (Unit: mm)



RIGID (Clutch type)

Outer dia. of copper pipe	R32/R410A tool used	Conventional tool used
6.4		
9.5	0 to 0.5	1.0 to 1.5
12.7		

Flaring dia. size: **A** (Unit: mm)



Outer dia. of copper pipe	A
6.4	3.4
9.5	9.9
12.7	13.2
	16.6

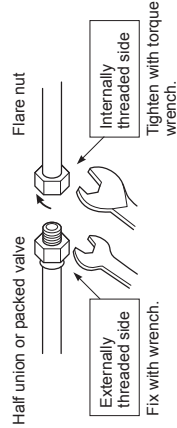
* In case of flaring for R32/R410A with the conventional flare tool, pull the tool out approx. 0.5 mm more than that for R22 to adjust it to the specified flare size.
The copper pipe gauge is useful for adjusting the projection margin size.

⚠ CAUTION

- Do not scratch the inner surface of the flared part when removing burrs.
- Flare processing under the condition of scratches on the inner surface of flare processing part will cause refrigerant gas leak.
- Check that the flared part is not scratched, deformed, stepped, or flattened, and that there are no chips adhered or other problems, after flare processing.
- Do not apply refrigerating machine oil to the flare surface.

■ Tightening of connecting part

- 1** Align the centers of the connecting pipes and fully tighten the flare nut with your fingers. Then fix the nut with a wrench as shown in the figure and tighten it with a torque wrench.



- 2** As shown in the figure, be sure to use two wrenches to loosen or tighten the flare nut of the valve on the gas side. If you use a single crescent, the flare nut cannot be tightened to the required tightening torque. On the other hand, use a single crescent to loosen or tighten the flare nut of the valve on the liquid side.

Outer dia. of copper pipe	Tightening torque (Unit: N·m)
6.4 mm (dia.)	14 to 18 (1.4 to 1.8 kgf·m)
9.5 mm (dia.)	34 to 42 (3.4 to 4.2 kgf·m)
12.7 mm (dia.)	49 to 61 (4.9 to 6.1 kgf·m)

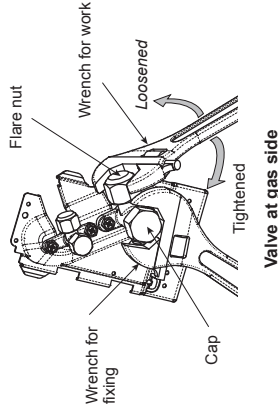
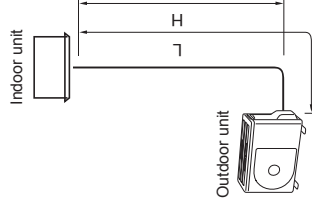
■ Refrigerant pipe length

Single

Model	Allowable pipe length (m)		Height difference (Indoor-outdoor H) (m)	
	Total length L		Indoor unit: Upper	Outdoor unit: Lower
GM30	20		10	10

Model	Pipe diameter (mm)		Number of bent portions
	Liquid side	Gas side	
GM30	Ø6.4	Ø9.5	10 or less

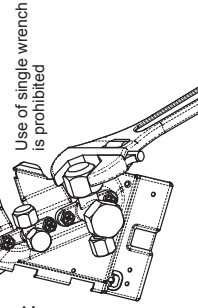
Figure of Single



⚠ CAUTION

- Do not put the crescent wrench on the cap. The valve may break.
- If applying excessive torque, the nut may break according to some installation conditions.

⊘ Incorrect



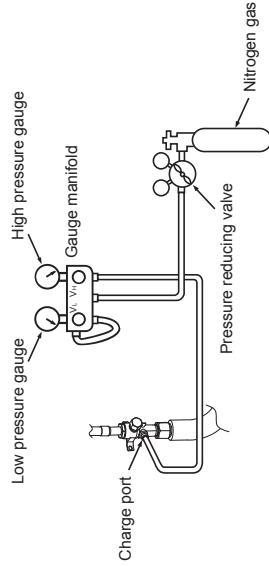
- After the installation work, be sure to check for gas leaks of the pipe connections with nitrogen.
- Therefore, using a torque wrench, tighten the flare pipe connecting sections that connect the indoor/outdoor units at the specified tightening torque. Incomplete connections may cause not only a gas leak, but also trouble with the refrigeration cycle.

Do not apply refrigerating machine oil to the flared surface.

5 Air purging

Airtight test

After completing the refrigerant piping work, perform an airtight test. Connect a nitrogen gas cylinder and pressurize the pipes with nitrogen gas as follows to conduct the airtight test.



CAUTION

Never use oxygen, flammable gas, or noxious gas for the airtight test.

Gas leak check

- Step 1....Pressurize to **0.5 MPa** (5 kg/cm²G) for 5 minutes or longer.
 - Step 2....Pressurize to **1.5 MPa** (15 kg/cm²G) for 5 minutes or longer.
 - Step 3....Pressurize to **4.15 MPa** (42 kg/cm²G) for 24 hours. Micro leaks can be discovered.
- (However, note that when the ambient temperature differs during pressurization and after 24 hours, the pressure will change by approximately 0.01 MPa (0.1 kg/cm²G) per 1°C, so this should be compensated.)

If the pressure drops in steps 1 through 3, check the connections for leakage.

Check for leaks with foaming liquid, etc., take steps to fix the leaks such as brazing the pipes again and tightening the flare nuts, and then perform the airtight test again.

* After the airtight test is completed, evacuate the nitrogen gas.

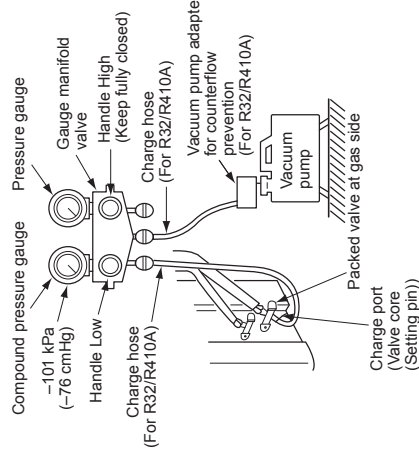
Air purge

With respect to the preservation of the terrestrial environment, adopt "Vacuum pump" to purge air (Evacuate air in the connecting pipes) when installing the unit.

- Do not discharge the refrigerant gas to the atmosphere to preserve the terrestrial environment.
- Use a vacuum pump to discharge the air (nitrogen, etc.) that remains in the set. If air remains, the capacity may decrease.

For the vacuum pump, be sure to use one with a backflow preventer so that the oil in the pump does not backflow into the pipe of the air conditioner when the pump stops.

(If oil in the vacuum pump is put in an air conditioner including R32, it may cause trouble with the refrigeration cycle.)



Vacuum pump

- As shown in the figure, connect the charge hose after the manifold valve is closed completely.
- Attach the connecting port of the charge hose with a projection to push the valve core (setting pin) to the charge port of the set.
- Open Handle Low fully.
- Turn ON the vacuum pump. (*1)
- Loosen the flare nut of the packed valve (Gas side) a little to check that the air passes through. (*2)
- Retighten the flare nut.
- Execute vacuuming until the compound pressure gauge indicates -101 kPa (-76 cmHg). (*1)
- Close Handle Low completely.
- Turn OFF the vacuum pump.
- Leave the vacuum pump as it is for 1 or 2 minutes, and check that the indicator of the compound pressure gauge does not return.
- Open the valve stem or valve handle fully. (First, at liquid side, then gas side)
- Disconnect the charge hose from the charge port.
- Tighten the valve and caps of the charge port securely.

*1: Use the vacuum pump, vacuum pump adapter, and gauge manifold correctly referring to the manuals supplied with each tool before using them.

Check that the vacuum pump oil is filled up to the specified line of the oil gauge.

*2: When air is not charged, check again whether the connecting port of the discharge hose, which has a projection to push the valve core, is firmly connected to the charge port.

■ Pump down process

1. Turn off the Air Conditioner system.
2. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
3. Turn on the Air Conditioner system in cooling operation more than 10 minutes.
4. Check the operating pressure of the system should be normal value.
5. Release the valve rod cap of both service valves.
6. Use the Hexagon wrench to turning the valve rod of Liquid side fully close.
7. Continue operate Air Conditioner system until and the gauge of manifold dropped into the range of 0.5 - 0 kgf/cm²
8. Use the Hexagon wrench to turning the valve rod of Gas side fully close.
And turn off the Air Conditioner system immediately thereafter.
9. Remove the gauge manifold from the service port of the packed valve.
10. Securely tighten the valve rod cap to the both service valves.

⚠ CAUTION

Should be check the compressor operating condition while pumping down process. It must not any abnormal sound, more vibration. It is abnormal condition appears and must turn off the Air Conditioner immediately.

■ How to open the valve

Fully open the valves of the outdoor unit. (First fully open the valve on the liquid side, and then fully open the valve on the gas side.)

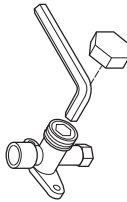
* Do not open or close the valves when the ambient temperature is -20°C or less. Doing so may damage the valve O-rings and result in refrigerant leakage.

Liquid side, gas side

Open the valve with hexagon wrench.

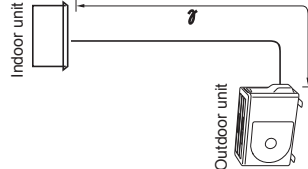
[Hexagonal wrench is required.]

GM30	Hexagonal wrench size	
	Liquid side	Gas side
	4 mm	4 mm



Charging additional refrigerant

Figure of Single



Formula for calculating the amount of additional refrigerant

(Formula will differ depending on the diameter of the liquid connecting side pipe.)

* ℓ are the lengths of the pipes shown in the figures above (Unit: m).

Single

Diameter of connecting pipe (liquid side)	Amount of additional refrigerant per meter (g/m)	Amount of additional refrigerant (g) = Amount of refrigerant charged for main pipe
ℓ	α	
Ø6.4	20	$\alpha \times (\ell - 15)$

Gas leak inspection

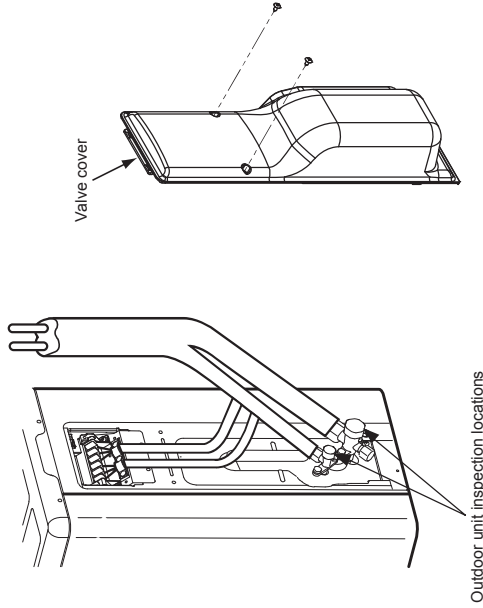
Use a leak detector manufactured specially for HFC refrigerant (R32, R410A, R134a, etc.) to perform the R32 gas leak inspection.

* Leak detectors for conventional HCFC refrigerant (R22, etc.) cannot be used, as the sensitivity drops to approximately 1/40 when used for HFC refrigerant.

• R32 has a high working pressure, so failure to perform the installation work properly may result in gas leaks such as when the pressure rises during operation. Be sure to perform leak tests on the piping connections.

■ Insulating the Pipes

- The temperatures at both the liquid side and gas side will be low during cooling so in order to prevent condensation, be sure to insulate the pipes at both of these sides.
- Insulate the pipes separately for the liquid side and gas side.



REQUIREMENT

Be sure to use an insulating material which can withstand temperatures above 120°C for the gas side pipe since this pipe will become very hot during heating operations.

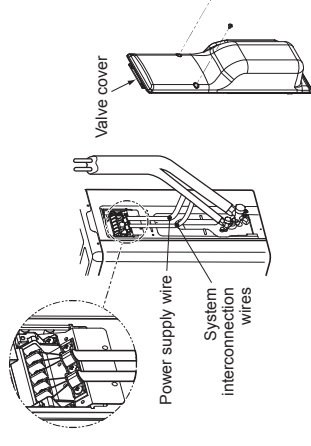
6 Electrical work

⚠ CAUTION

- An installation fuse must be used for the power supply line of this air conditioner.
- Incorrect / incomplete wiring may lead to an electrical fire or smoke.
- Prepare an exclusive power supply for the air conditioner.
- This product can be connected to the mains power. Fixed wire connections: A switch that disconnects all poles and has a contact separation of at least 3 mm must be incorporated in the fixed wiring.
- Be sure to use the cord clamps attached to the product.
- Do not damage or scratch the conductive core or inner insulator of the power and system interconnection wires when peeling them.
- Use the power and system interconnection wires with specified thicknesses, specified types and protective devices required.

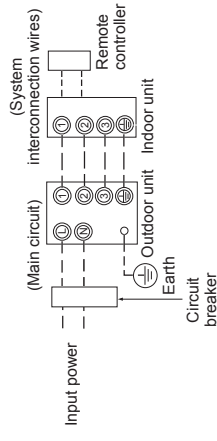
1 Remove valve cover screw.

2 Pull the valve cover downward to remove it.



■ Wiring between indoor unit and outdoor unit

The dashed lines show on-site wiring.



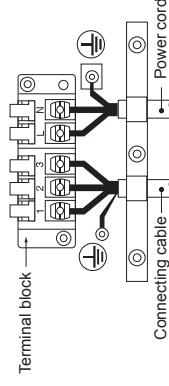
- * (Recommendation Earth leakage circuit breaker)
 - Connect the system interconnection wires to the identical terminal numbers on the terminal block of each unit.
- Incorrect connection may cause a failure.

For the air conditioner, connect a power wire with the following specifications.

Model RAV-	GM30
Power supply	220-240V~, 50Hz 220V~, 60Hz
Maximum running current	7.46A
Installation fuse rating	16.0A
Power supply wire	H07 RN-F or 60245 IEC 66 (1.5 mm ² or more)
System interconnection wires	H07 RN-F or 60245 IEC 66 (1.0 mm ² or more)

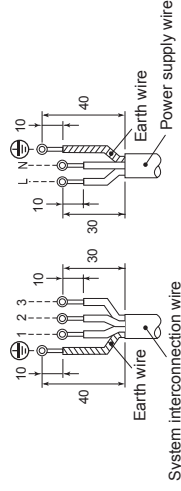
How to wire

1. Remove the valve cover from the outdoor unit.
 2. Connect the power supply wires and system interconnection wires to the terminal block of the electrical control box.
 3. Tighten the screws of the terminal block, connect the wires matching the terminal numbers (Do not apply tension to the connecting section of the terminal block.)
 4. Attach the terminal cover.
- When connecting the system interconnection wire to the outdoor unit terminal, prevent water from coming into the outdoor unit.
 - Insulate the unsheathed cords (conductors) with electrical insulation tape. Process them so that they do not touch any electrical or metal parts.
 - For system interconnection wires, do not use a wire joined to another on the way.
 - Use wires long enough to cover the entire length.



Stripping length power cord and connecting wire

(Unit : mm)



7 Earthing



Be sure to connect the earth wire. (grounding work)

Incomplete grounding may cause an electric shock.

Connect the earth wire properly following applicable technical standards. Connecting the earth wire is essential to preventing electric shock and to reducing noise and electrical charges on the outdoor unit surface due to the high-frequency wave generated by the frequency converter (inverter) in the outdoor unit. If you touch the charged outdoor unit without an earth wire, you may experience an electric shock.

8 Finishing

After the refrigerant pipe, inter-unit wires, and drain pipe have been connected, cover them with finishing tape and clamp them to the wall with off-the-shelf support brackets or their equivalent. Keep the power wires and system interconnection wires off the valve on the gas side or pipes that have no heat insulator.

9 Test run

- Turn on the leakage breaker at least 12 hours before starting a test run to protect the compressor during startup. To protect the compressor, power is supplied from the 220-240 VAC input to the unit to preheat the compressor.
- Check the following before starting a test run:
 - That all pipes are connected securely without leaks.
 - That the valve is open.
 If the compressor is operated with the valve closed, the outdoor unit will become overpressurized, which may damage the compressor or other components. If there is a leak at a connection, air can be sucked in and the internal pressure further increases, which may cause a burst or injury.
- Operate the air conditioner in the correct procedure as specified in the Owner's Manual.

10 Annual maintenance

For an air conditioning system that is operated on a regular basis, cleaning and maintenance of the indoor / outdoor units are strongly recommended. As a general rule, if an indoor unit is operated for about 8 hours daily, the indoor / outdoor units will need to be cleaned at least once every 3 months. This cleaning and maintenance should be carried out by a qualified service person. Failure to clean the indoor / outdoor units regularly will result in poor performance, icing, water leaking and even compressor failure.

11 Air conditioner operating conditions

For proper performance, operate the air conditioner under the following temperature conditions:

Cooling operation	Dry bulb temp.	–20 °C to 46 °C
Heating operation	Wet bulb temp.	–20 °C to 24 °C

If air conditioner is used outside of the above conditions, safety protection may work.

12 Functions to be implemented locally

■ Handling existing pipe

When using the existing pipe, carefully check for the following:

- Wall thickness (within the specified range)
- Scratches and dents
- Water, oil, dirt, or dust in the pipe
- Flare looseness and leakage from welds
- Deterioration of copper pipe and heat insulator

Cautions for using existing pipe

- Do not reuse a flare nut to prevent gas leaks.
Replace it with the supplied flare nut and then process it to a flare.
- Blow nitrogen gas or use an appropriate means to keep the inside of the pipe clean. If discolored oil or much residue is discharged, wash the pipe.
- Check welds, if any, on the pipe for gas leaks.

When the pipe corresponds to any of the following, do not use it. Install a new pipe instead.

- The pipe has been opened (disconnected from indoor unit or outdoor unit) for a long period.
- The pipe has been connected to an outdoor unit that does not use refrigerant R32, R410A.
- The existing pipe must have a wall thickness equal to or larger than the following thicknesses.

Reference outside diameter (mm)	Wall thickness (mm)
Ø6.4	0.8
Ø9.5	0.8
Ø12.7	0.8

- Do not use any pipe with a wall thickness less than these thicknesses due to insufficient pressure capacity.

13 Appendix

Work instructions

The existing R22 and R410A piping can be reused for our digital inverter R32 product installations.



WARNING

Confirming the existence of scratches or dents on the existing pipes and confirming the reliability of the pipe strength are conventionally referred to the local site.

If the specified conditions can be cleared, it is possible to update existing R22 and R410A pipes to those for R32 models.

Basic conditions needed to reuse existing pipes

Check and observe the presence of three conditions in the refrigerant piping works.

1. **Dry** (There is no moisture inside of the pipes.)
2. **Clean** (There is no dust inside of the pipes.)
3. **Tight** (There are no refrigerant leaks.)

Restrictions for use of existing pipes

In the following cases, the existing pipes should not be reused as they are. Clean the existing pipes or exchange them with new pipes.

1. When a scratch or dent is heavy, be sure to use new pipes for the refrigerant piping works.
2. When the existing pipe thickness is thinner than the specified "Pipe diameter and thickness," be sure to use new pipes for the refrigerant piping works.
 - The operating pressure of R32 is high. If there is a scratch or dent on the pipe or a thinner pipe is used, the pressure strength may be inadequate, which may cause the pipe to break in the worst case.

* Pipe diameter and thickness (mm)

Pipe outer diameter	Ø6.4	Ø9.5	Ø12.7
	Thickness	R32/R410A	R22
	0.8	0.8	0.8

- In case the pipe diameter is Ø12.7 mm or less and the thickness is less than 0.7 mm, be sure to use new pipes for the refrigerant piping works.
- 3. When the outdoor unit was left with the pipes disconnected, or the gas leaked from the pipes and the pipes were not repaired and refilled.
 - There is the possibility of rain water or air, including moisture, entering the pipe.
- 4. When refrigerant cannot be recovered using a refrigerant recovery unit.
 - There is the possibility that a large quantity of dirty oil or moisture remains inside the pipes.

5. When a commercially available dryer is attached to the existing pipes.
 - There is the possibility that copper green rust has been generated.
6. When the existing air conditioner is removed after refrigerant has been recovered.

Check if the oil is judged to be clearly different from normal oil.

 - The refrigerant oil is copper rust green in color: There is the possibility that moisture has mixed with the oil and rust has been generated inside the pipe.
 - There is discolored oil, a large quantity of residue, or a bad smell.
 - A large quantity of shiny metal dust or other wear residue can be seen in the refrigerant oil.
7. When the air conditioner has a history of the compressor failing and being replaced.
 - When discolored oil, a large quantity of residue, shiny metal dust, or other wear residue or mixture of foreign matter is observed, trouble will occur.
8. When temporary installation and removal of the air conditioner are repeated such as when leased etc.
9. If the type of refrigerant oil of the existing air conditioner is other than the following oil (Mineral oil), Suniso, Freol-S, MS (Synthetic oil), alkyl benzene (HAB, Barrel-freeze), ester series, PVE only of other series.
 - The winding-insulation of the compressor may deteriorate.

NOTE

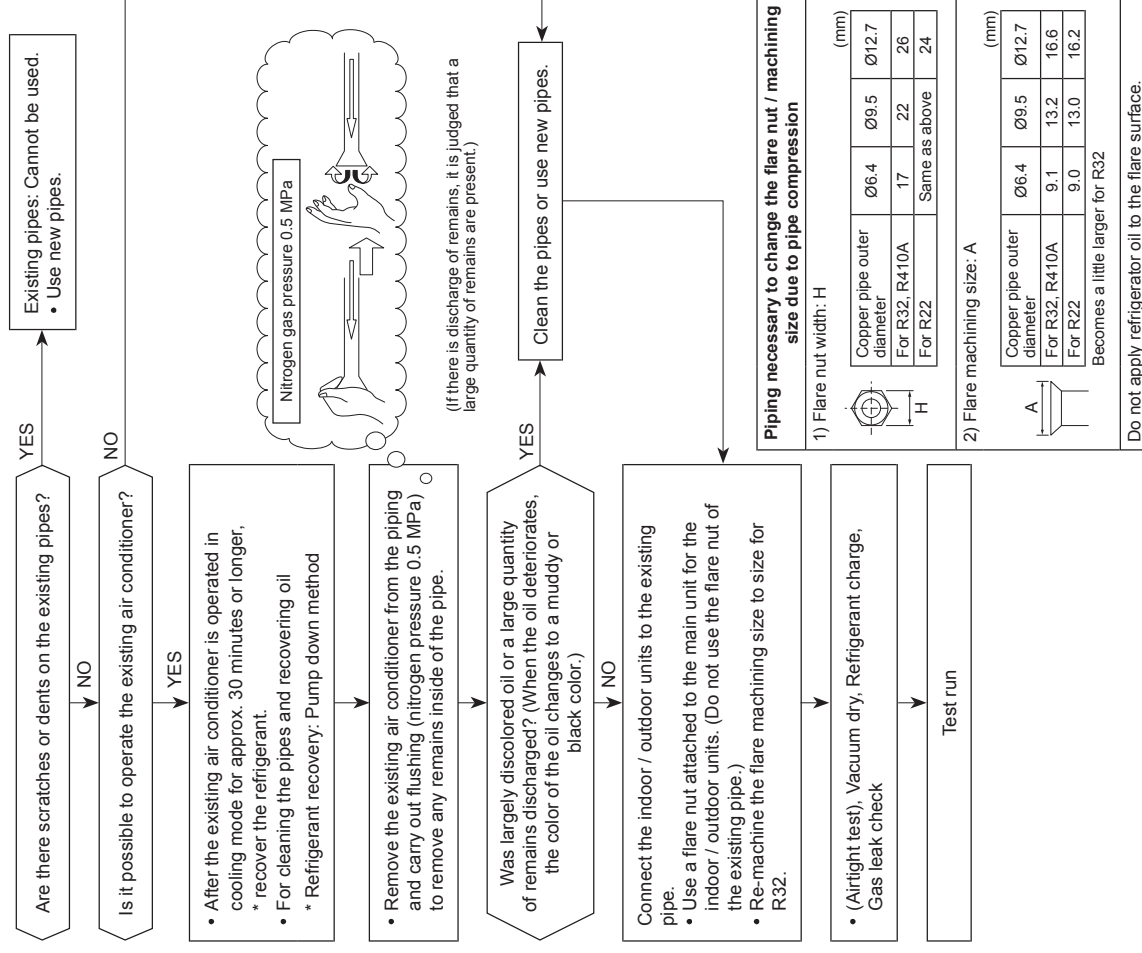
The above descriptions are results have been confirmed by our company and represent our views on our air conditioners, but do not guarantee the use of the existing pipes of air conditioners that have adopted R32 in other companies.

Curing of pipes

When removing and opening the indoor or outdoor unit for a long time, cure the pipes as follows:

- Otherwise rust may be generated when moisture or foreign matter due to condensation enters the pipes.
- The rust cannot be removed by cleaning, and new pipes are necessary.

Placement location	Term	Curing manner
Outdoors	1 month or more	Pinching
Indoors	Less than 1 month	Pinching or taping
	Every time	



14 Specifications

Model	Sound pressure level (dB(A))		Weight (kg)
	Cooling	Heating	
RAV-GM303ATP-E	*	*	27
RAV-GM303ATJP-E	*	*	27

* Under 70 dB(A)

Declaration of conformity

Manufacturer: CARRIER AIR CONDITIONING (THAILAND) CO., LTD.
144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI,
AMPHUR MUANGPATHUMTHANI, PATHUMTHANI 12000, THAILAND

TCF holder: Carrier RLC Europe S.A.S
Immeuble Le Cristalla 3 rue Joseph Monier
92500 Rueil-Malmaison FRANCE

Hereby declares that the machinery described below:

Generic Denomination: Air Conditioner

Model / type: RAV-GM303ATP-E
RAV-GM303ATJP-E

Commercial name: Digital Inverter Series Air Conditioner

Complies with the provisions of the Machinery Directive (Directive 2006/42/EC) and the regulations transposing into national law

Name: Ekkalak Laksanasamrith
Position: Senior Manager, Quality Assurance Dept.
Date: 23 Feb, 2026
Place Issued: Thailand

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer's consent.

Declaration of conformity

Manufacturer: CARRIER AIR CONDITIONING (THAILAND) CO., LTD.
144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI,
AMPHUR MUANGPATHUMTHANI, PATHUMTHANI 12000, THAILAND

TCF holder: Carrier Solutions UK Ltd.
Porsham Close, Belliver Industrial Estate,
PLYMOUTH, Devon,
PL6 7DB, United Kingdom

Hereby declares that the machinery described below:

Generic Denomination: Air Conditioner

Model / type: RAV-GM303ATP-E
RAV-GM303ATJP-E

Commercial name: Digital Inverter Series Air Conditioner

Complies with the provisions of the Supply of Machinery (Safety) Regulations 2008

Name: Ekkalak Laksanasamrith
Position: Senior Manager, Quality Assurance Dept.
Date: 23 Feb, 2026
Place Issued: Thailand

NOTE

This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer's consent.

■ To Fix the Fluorinated Greenhouse Gases Label

This product contains fluorinated greenhouse gases. Do not vent gases into the atmosphere.

Contains fluorinated greenhouse gases	
• Chemical Name of Gas	R32
• Global Warming Potential (GWP) of Gas	675



1. Stick the enclosed refrigerant label adjacent to the service ports for charging or recovering location and where possible adjacent to existing nameplates or product information label.
2. Clearly write the charged refrigerant quantity on the refrigerant label using indelible ink. Then, place the included transparent protective sheet over the label to prevent the writing from rubbing off.
3. Prevent emission of the contained fluorinated greenhouse gas. Ensure that the fluorinated greenhouse gas is never vented to the atmosphere during installation, service or disposal. When any leakage of the contained fluorinated greenhouse gas is detected, the leak shall be stopped and repaired as soon as possible.
4. Only qualified service personnel are allowed to access and service this product.
5. Any handling of the fluorinated greenhouse gas in this product, such as when moving the product or recharging the gas, shall comply under (EU) Regulation No.517/2014 on certain fluorinated greenhouse gases and any relevant local legislation.
6. Periodical inspections for refrigerant leaks may be required depending on European or local legislation.
7. Contact dealers, installers, etc., for any questions.

Fill in the label as follows:

Refrigerant Label

Contains fluorinated greenhouse gases.

① Pre-charged refrigerant at factory [kg], specified in the nameplate.

② Additional charge on installation site [kg].

③ Total quantity of refrigerant in tonnes CO₂ equivalent.

Caution: Write out charge amount ①, ②, ①+② and ③ by indelible means on installation site.

R32 GWP:675

① = kg

② = kg

①+② = kg

③ = t

①

②

③

Pre-charged refrigerant at factory [kg], specified in the nameplate

Additional charge on installation site [kg]

$$\frac{\text{GWP} \times \text{kg}}{1000}$$

Warnings on refrigerant leakage

Check of concentration limit

The room in which the air conditioner is to be installed requires a design that in the event of refrigerant gas leaking out, its concentration will not exceed a set limit.

The refrigerant R32 which is used in the air conditioner is safe, without the toxicity or combustibility of ammonia, and is not restricted by laws to be imposed which protect the ozone layer. However, since it contains more than air, it poses the risk of suffocation if its concentration should rise excessively. Suffocation from leakage of R32 is almost non-existent.

If a conditioner system is to be installed in a small room, select a suitable model and installation procedure so that if the refrigerant accidentally leaks out, its concentration does not reach the limit (and in the event of an emergency, measures can be made before injury can occur).

In a room where the concentration may exceed the limit, create an opening with adjacent rooms, or install mechanical ventilation combined with a gas leak detection device.

The concentration is as given below.

$$\frac{\text{Total amount of refrigerant (kg)}}{\text{Min. volume of the indoor unit installed room (m}^3\text{)}} \leq \text{Concentration limit (kg/m}^3\text{)}$$

Refrigerant Concentration Limit shall be in accordance with local regulations.

31-EN

– 16 –

32-EN

15 Installation check list

After finishing installation work, please check items below and hand this sheet to user to keep it in a safe place together with Owner and Installation Manuals

Model name _____

Check date _____

Checked by _____

Note : Please put a mark “ ✓ ” in the box you checked.

■ Piping work

Check items	Symptom	Check
Connecting pipes are cleaned and no dent	Insufficient Air conditioner capacity Compressor malfunction Compressor rupture or Burst	
Use vacuum pump for completed vacuuming		
No any gas leakage or clogging is found		
Service valves are fully open before operation		

■ Wiring work

Check items	Symptom	Check
Electrical wires are connected correctly	Burnt out, No operation	
Use breaker to connect to main power supply	Burnt out, No abnormal protection	
Wiring insulators are in good condition	Burnt out, Electrical leakage	
Use the specified size/rating wires	Burnt out	
Ground wire must be Installation per manufacturing Installation Manual	Electrical leakage or shock	

■ Drainage work

Check items	Symptom	Check
Drain hose is properly connected	Water leakage or dropping	
Drain hose is well insulated	Water or dew dropping	

Remark : All check items, please refer procedure from manufacturing Installation Manual.

CARRIER AIR CONDITIONING (THAILAND) CO., LTD.

144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI, AMPHUR MUANGPATHUMTHANI, PATHUMTHANI 12000, THAILAND

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