

Floor Standing Cabinet type

MML-AP0074H1-E / MML-AP0094H1-E
MML-AP0124H1-E / MML-AP0154H1-E
MML-AP0184H1-E / MML-AP0244H1-E



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1. Specifications



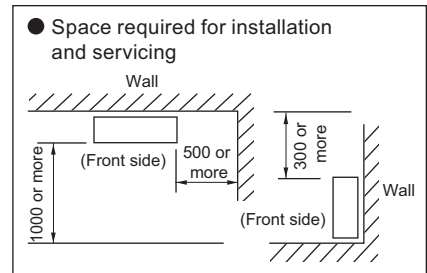
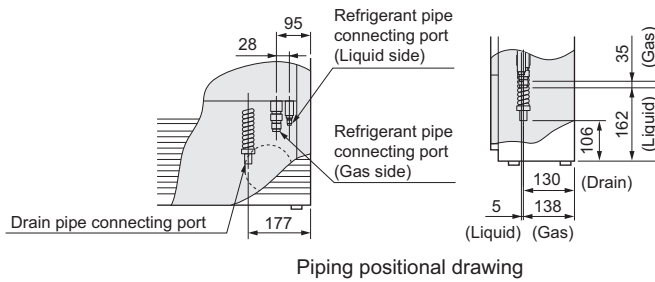
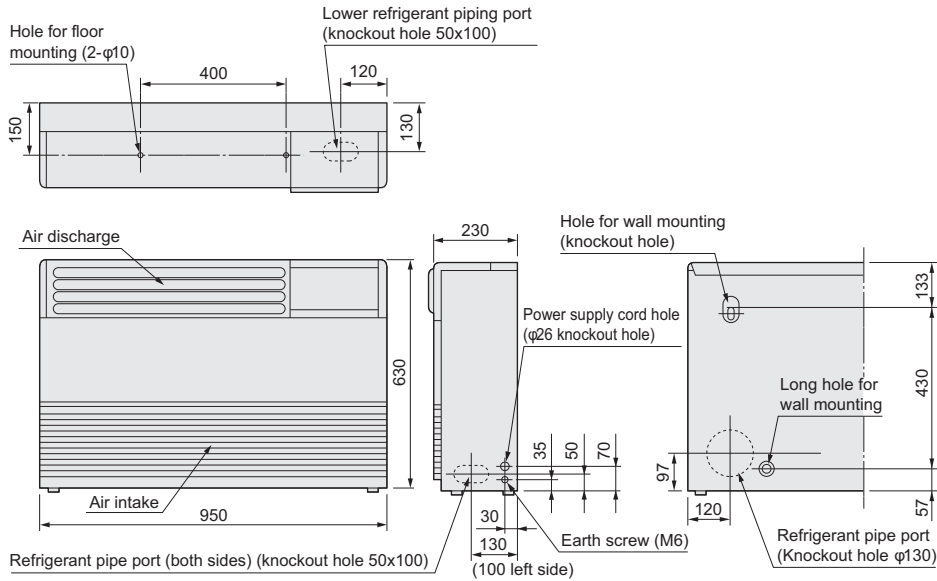
Model name		MML-	AP0074H1-E	AP0094H1-E	AP0124H1-E	AP0154H1-E	AP0184H1-E	AP0244H1-E
Cooling/Heating capacity (*1)		kW	2.2 / 2.5	2.8 / 3.2	3.6 / 4.0	4.5 / 5.0	5.6 / 6.3	7.1 / 8.0
Electrical characteristics	Power supply		1 phase 50Hz 220-240V / 1 phase 60Hz 220V (Separate power supply for indoor units is required.)					
	Running current	50 Hz	A	0.26	0.43	0.47		
		60 Hz	A	0.25	0.44	0.53		
	Power consumption		kW	0.056 / 0.053	0.092 / 0.092	0.102 / 0.113		
	Power factor		%	94 / 96	93 / 95	94 / 97		
	Starting current		A	0.60	0.80	1.10		
Appearance			Silky shade (1Y8.5/0.5)					
Outer dimension	Height	mm	630					
	Width	mm	950					
	Depth	mm	230					
Total weight		kg	37				40	
Heat exchanger			Finned tube					
Soundproof/Heat-insulating material			Non-flammable insulation					
Fan unit	Fan		Centrifugal fan					
	Standard air flow (High/Mid./Low)		m ³ /h	480 / 420 / 360	900 / 780 / 650	1,080 / 930 / 780		
	Motor output		W	45			70	
Air filter			Standard filter (Simple filter)					
Controller			Remote controller					
Connecting pipe	Gas side	mm	Ø9.5			Ø12.7		Ø15.9
	Liquid side	mm	Ø6.4					Ø9.5
	Drain port (Nominal dia.)		mm	20 (Polyvinyl chloride tube)				
Sound pressure level (High/Mid./Low)		dB(A)	39 / 37 / 35			45 / 41 / 38		49 / 44 / 39

Note

(*1) Rated conditions Cooling : Indoor 27 degC Dry Bulb / 19 degC Wet Bulb, Outdoor 35 degC Dry Bulb.
 Heating : Indoor 20 degC Dry Bulb, Outdoor 7 degC Dry Bulb / 6 degC Wet Bulb.
 Based on equivalent piping length of 7.5 m and piping height difference of 0 m.

2. Dimensions

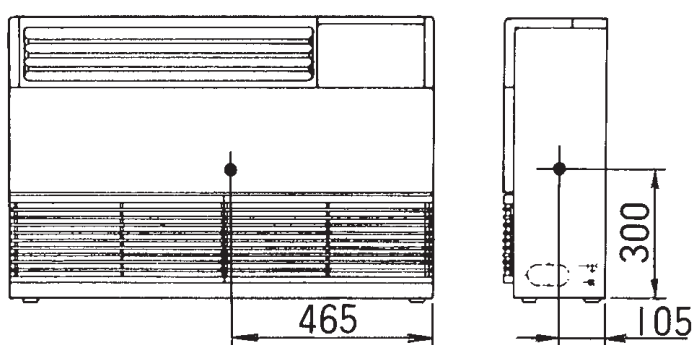
MML-AP0074H1-E, AP0094H1-E, AP0124H1-E, AP0154H1-E, AP0184H1-E, AP0244H1-E



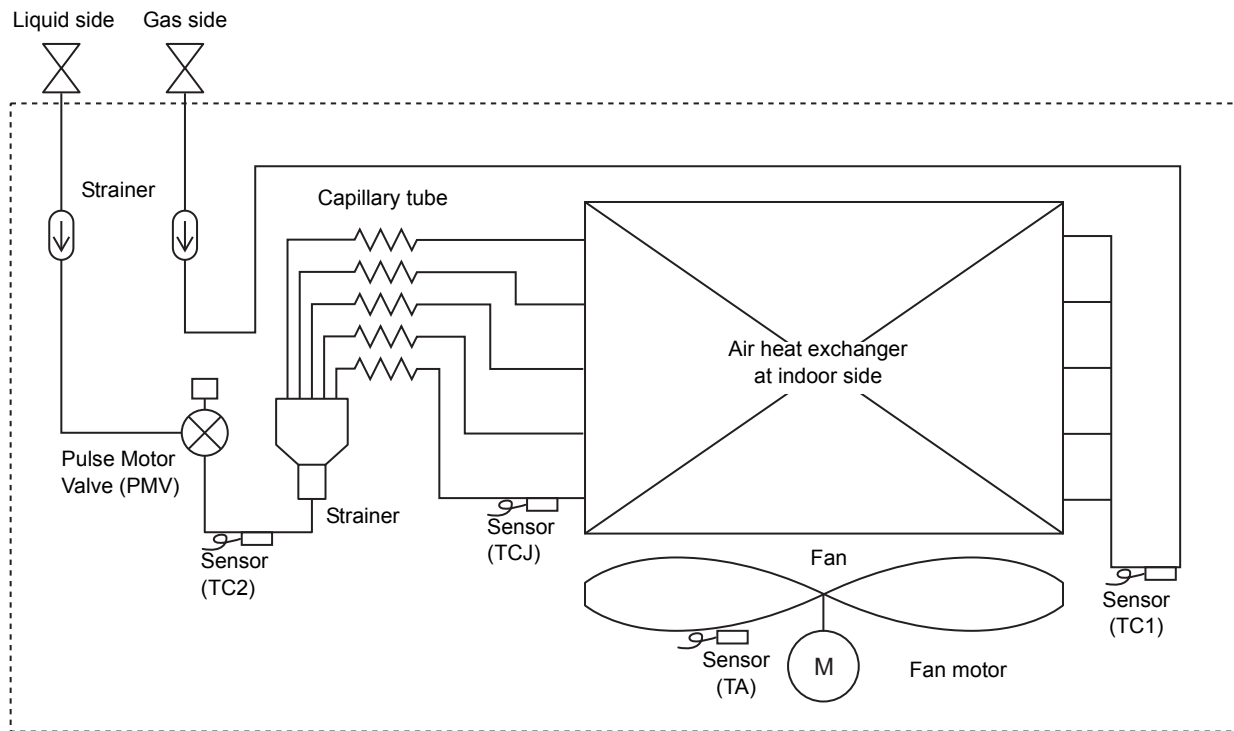
(Unit: mm)

3. Center of gravity

Model name	Total weight(kg)
MML-AP0074H1-E	37
MML-AP0094H1-E	
MML-AP0124H1-E	
MML-AP0154H1-E	
MML-AP0184H1-E	40
MML-AP0244H1-E	



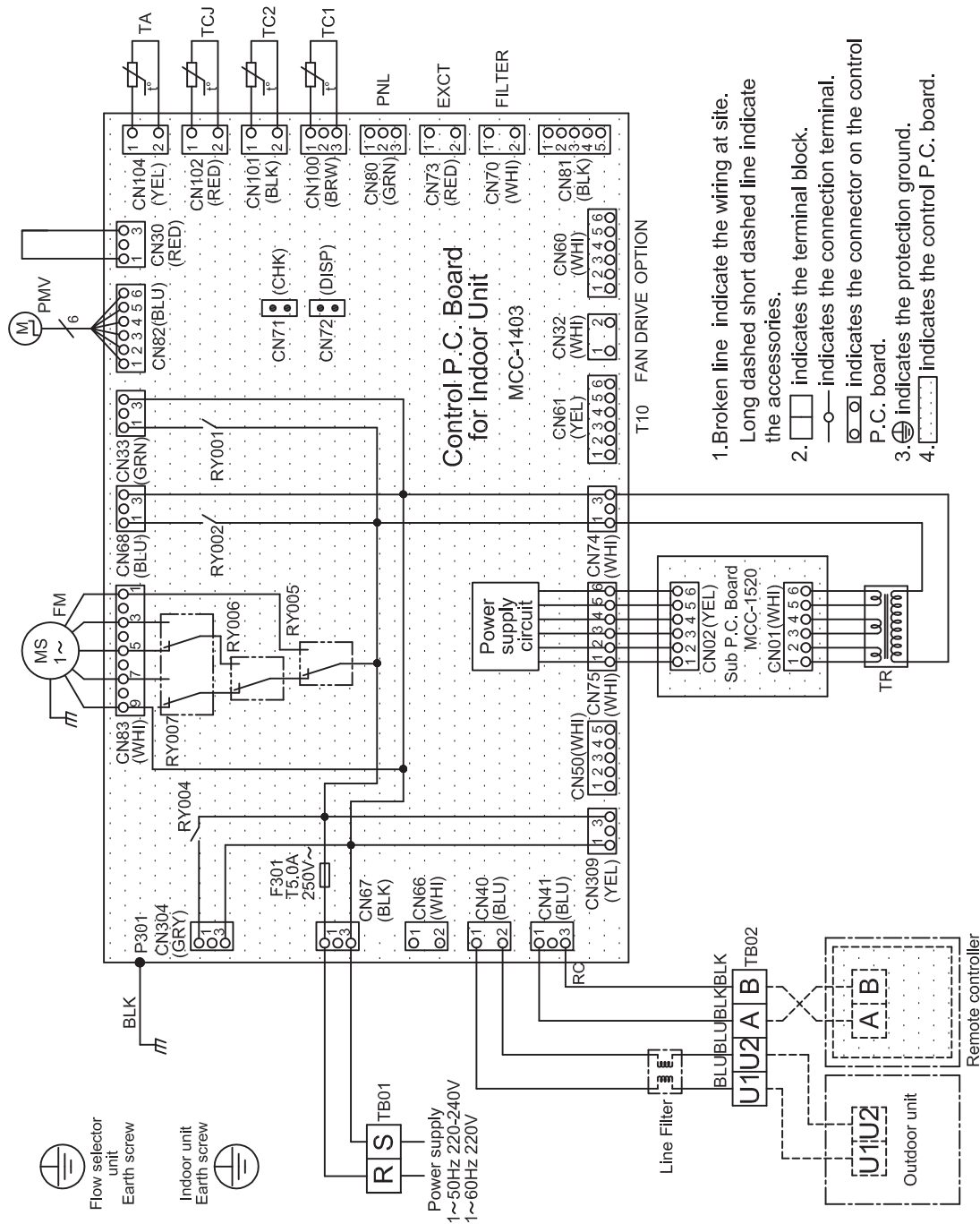
4. Piping diagram



Functional part name		Functional outline
Pulse Motor Valve	PMV	(Connector CN082 (6P): Blue) 1) Controls super heat in cooling operation 2) Controls sub cool in heating operation 3) Recovers refrigerant oil in cooling operation 4) Recovers refrigerant oil in heating operation
Temp. sensor	1. TA	(Connector CN104 (2P): Yellow) 1) Detects indoor suction temperature
	2. TC1	(Connector CN100 (3P): Brown) 1) Controls PMV super heat in cooling operation
	3. TC2	(Connector CN101 (2P): Black) 1) Controls PMV sub cool in heating operation
	4. TCJ	(Connector CN102 (2P): Red) 1) Controls PMV super heat in cooling operation

5. Wiring diagram

MML-AP0074H1-E, AP0094H1-E, AP0124H1-E, AP0154H1-E, AP0184H1-E, AP0244H1-E



COLOR IDENTIFICATION

RED	: RED
WHI	: WHITE
YEL	: YELLOW
BLU	: BLUE
BLK	: BLACK
GRY	: GRAY
PNK	: PINK
ORN	: ORANGE
BRW	: BROWN
GRN	: GREEN

Symbol	Parts Name
CN**	Connector
F301	Fuse
FM	Fan Motor
PMV	Pulse Motor Valve
RC	Running Capacitor
RY005,006,007	Fan Motor Control Relay
TA	Indoor temp sensor
TB01,02	Terminal Block
TC1,TC2,TCJ	Temp sensor
TR	Transformer

1. Broken line indicate the wiring at site.
Long dashed short dashed line indicate the accessories.
2. □ indicates the terminal block.
○— indicates the connector on the control P.C. board.
3. ⊕ indicates the protection ground.
4. □ indicates the control P.C. board.

6. Electrical characteristics

1. 50 Hz

Type	Model	Nominal Voltage (V-Ph-Hz)	Voltage Range		Fan Motor		Power supply	
			Min	Max	kW	FLA	MCA	MOCP
Floor Standing Cabinet Type	MML-AP0074H1-E	230-1-50	198	264	0.045	0.30	0.37	15
	MML-AP0094H1-E	230-1-50	198	264	0.045	0.30	0.37	15
	MML-AP0124H1-E	230-1-50	198	264	0.045	0.49	0.62	15
	MML-AP0154H1-E	230-1-50	198	264	0.045	0.49	0.62	15
	MML-AP0184H1-E	230-1-50	198	264	0.070	0.54	0.68	15
	MML-AP0244H1-E	230-1-50	198	264	0.070	0.54	0.68	15

MCA : Minimum Circuit Amps

FLA : Full Load Amps

MOCP : Maximum Overcurrent Protection (Amps)

kW : Fan Motor Rated Output (kW)

2. 60 Hz

Type	Model	Nominal Voltage (V-Ph-Hz)	Voltage Range		Fan Motor		Power supply	
			Min	Max	kW	FLA	MCA	MOCP
Floor Standing Cabinet Type	MML-AP0074H1-E	220-1-60	198	242	0.045	0.29	0.36	15
	MML-AP0094H1-E	220-1-60	198	242	0.045	0.29	0.36	15
	MML-AP0124H1-E	220-1-60	198	242	0.045	0.51	0.63	15
	MML-AP0154H1-E	220-1-60	198	242	0.045	0.51	0.63	15
	MML-AP0184H1-E	220-1-60	198	242	0.070	0.61	0.76	15
	MML-AP0244H1-E	220-1-60	198	242	0.070	0.61	0.76	15

MCA : Minimum Circuit Amps

FLA : Full Load Amps

MOCP : Maximum Overcurrent Protection (Amps)

kW : Fan Motor Rated Output (kW)

7. Sensible capacity table

Floor Standing Cabinet type (MML-AP__4H1-E)

unit size	outdoor air temp. °CDB	indoor air temp.													
		14.0°CWB		16.0°CWB		18.0°CWB		19.0°CWB		20.0°CWB		22.0°CWB		24.0°CWB	
		20°CDB		23°CDB		26°CDB		27°CDB		28°CDB		30°CDB		32°CDB	
	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	
007	10.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	12.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	14.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	16.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	18.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	20.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	21.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	23.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	25.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	27.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	29.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
	31.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4
33.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4	
35.0	1.8	1.2	2.0	1.3	2.1	1.4	2.2	1.4	2.3	1.4	2.4	1.4	2.5	1.4	
009	10.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	12.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	14.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	16.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	18.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	20.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	21.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	23.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	25.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	27.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	29.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
	31.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5
33.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5	
35.0	2.3	1.4	2.5	1.5	2.7	1.6	2.8	1.6	2.9	1.6	3.1	1.6	3.2	1.5	
012	10.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	12.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	14.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	16.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	18.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	20.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	21.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	23.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	25.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	27.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	29.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
	31.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1
33.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1	
35.0	3.0	2.0	3.3	2.1	3.5	2.2	3.6	2.2	3.7	2.2	3.9	2.2	4.1	2.1	
015	10.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	12.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	14.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	16.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	18.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	20.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	21.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	23.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	25.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	27.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	29.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
	31.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6
33.0	3.5	2.3	3.8	2.5	4.1	2.6	4.4	2.7	4.3	2.6	4.6	2.6	4.8	2.6	
35.0	3.6	2.4	4.0	2.6	4.2	2.7	4.5	2.8	4.5	2.7	4.7	2.7	5.0	2.6	

TC : Total capacity [kW]
 SHC : Sensible capacity [kW]

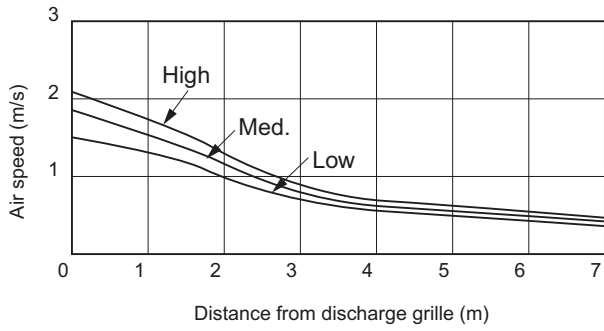
Floor Standing Cabinet type (MML-AP__4H1-E)

unit size	outdoor air temp. °CDB	indoor air temp.													
		14.0°CWB		16.0°CWB		18.0°CWB		19.0°CWB		20.0°CWB		22.0°CWB		24.0°CWB	
		20°CDB		23°CDB		26°CDB		27°CDB		28°CDB		30°CDB		32°CDB	
		TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC
018	10.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	12.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	14.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	16.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	18.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	20.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	21.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	23.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	25.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	27.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	29.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
	31.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4
33.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4	
35.0	4.6	3.1	5.1	3.3	5.4	3.5	5.6	3.5	5.8	3.5	6.1	3.5	6.4	3.4	
024	10.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	12.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	14.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	16.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	18.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	20.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	21.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	23.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	25.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	27.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	29.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
	31.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4
33.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4	
35.0	5.8	4.0	6.4	4.2	6.9	4.5	7.1	4.5	7.3	4.5	7.7	4.5	8.1	4.4	

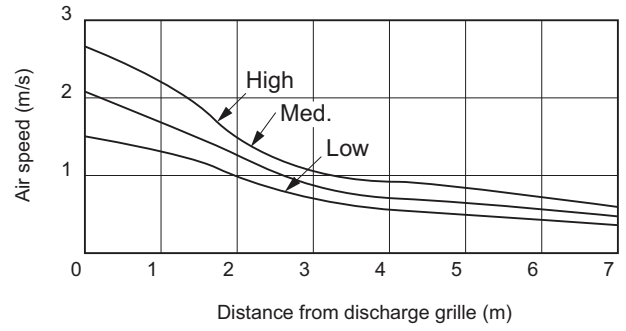
TC : Total capacity [kW]
 SHC : Sensible capacity [kW]

8. Air flow distance chart

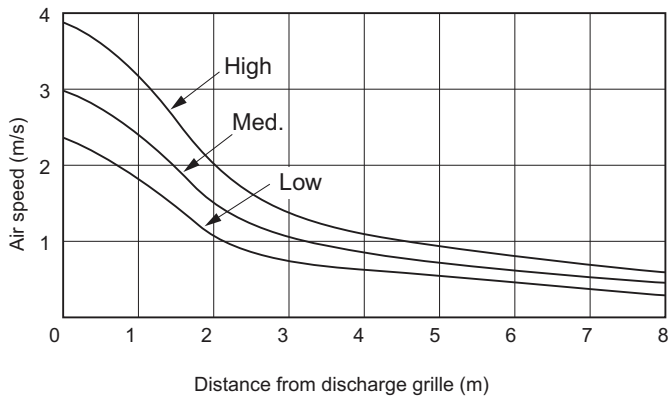
MML-AP0074H1-E, AP0094H1-E



MML-AP0124H1-E, AP0154H1-E

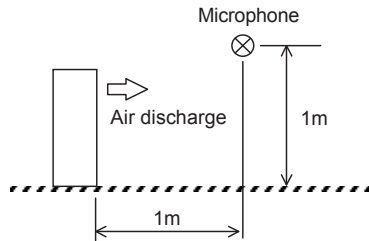


MML-AP0184H1-E, AP0244H1-E



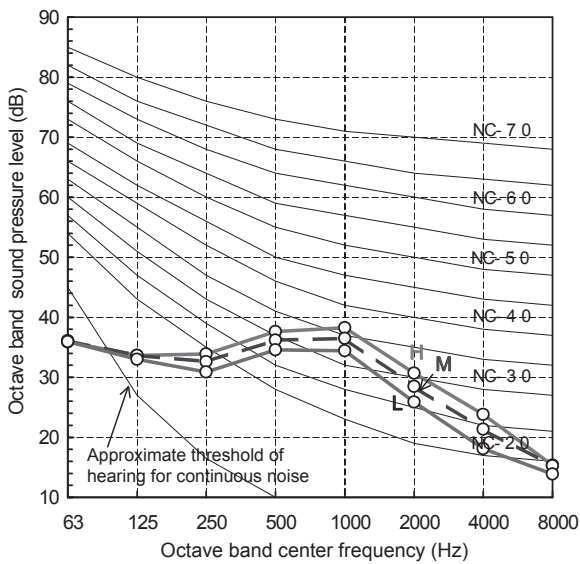
9. Sound data

Sound pressure spectrum



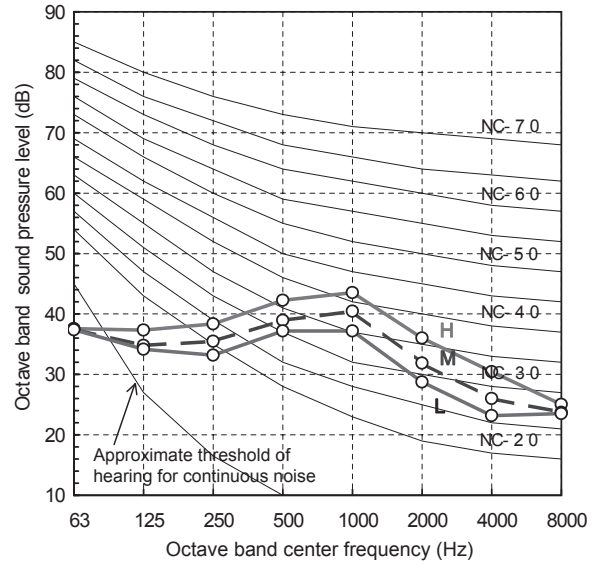
MML-AP0074H1-E, AP0094H1-E

Fan tap	H	M	L
Sound pressure level (dB(A))	39	37	35



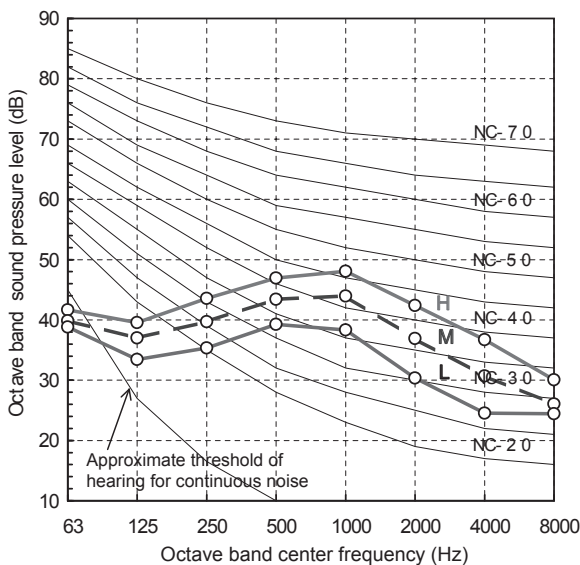
MML-AP0124H1-E, AP0154H1-E

Fan tap	H	M	L
Sound pressure level (dB(A))	45	41	38



MML-AP0184H1-E, AP0244H1-E

Fan tap	H	M	L
Sound pressure level (dB(A))	49	44	39



Floor Standing Cabinet type Engineering Data Book

Model name:

MML-AP__4H1-E

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